



**Product Data Sheet &
General Processing Conditions**

**RTP 1401 N
Polyethersulfone (PES)
Glass Fiber
High Viscosity**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	10 %	10 %	
Specific Gravity	1.44	1.44	D 792
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0060 in/in	0.60 %	D 955
Water Absorption, 24 hrs @ 23°C	0.400 %	0.400 %	D 570

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	1.4 ft-lbs/in	75 J/m	D 256
unnotched 1/8 in (3.2 mm) section	11.0 ft-lbs/in	587 J/m	D 4812
Tensile Strength	15000 psi	103 MPa	D 638
Tensile Elongation	4.0 %	4.0 %	D 638
Tensile Modulus	0.65 x 10 ⁶ psi	4482 MPa	D 638
Flexural Strength	23000 psi	159 MPa	D 790
Flexural Modulus	0.60 x 10 ⁶ psi	4137 MPa	D 790
Compressive Strength	16000 psi	110 MPa	D 695
Hardness			
Rockwell, R	121	121	D 785

ELECTRICAL

Dielectric Strength, S/T, in oil	380 VPM	15.0 kV/mm	D 149
Dielectric Constant, 1 MHz, Dry	3.7	3.7	D 150
Dissipation Factor, 1 MHz, Dry	0.0070	0.0070	D 150
Arc Resistance	70 s	70 s	D 495
Volume Resistivity	> 1E12 ohm.cm	> 1E12 ohm.cm	D 257

THERMAL

Deflection Temperature			
@ 264 psi (1820 kPa)	400 °F	204 °C	D 648
@ 66 psi (455 kPa)	410 °F	210 °C	D 648
Ignition Resistance*			
Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801
Coefficient of Linear Thermal Expansion			
Flow Direction	2.4 x 10 ⁻⁵ /°F	4.3 x 10 ⁻⁵ /°C	E 831
Thermal Conductivity			
Through-plane	2.00 (BTU.in)/(hr.ft ² .°F)	0.29 W/(m.K)	E 1530

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	650 - 710 °F	343 - 377 °C

Mold Temperature
Drying
Moisture Content
Dew Point

275 - 350 °F
6 hrs @ 300 °F
0.04 %
-25 °F

135 - 177 °C
6 hrs @ 149 °C
0.04 %
-32 °C

PROCESSING NOTES

Desiccant Type Dryer Required.